



Below is a list of common parts and consumables for Brother.

EDM Tech Center stocks a large selection of parts and supplies for all brands of EDM Machines.

Please contact us directly with questions and pricing needs.

Item #	Description	Alternate Item #
616942001	Cutter	
630648000	Power Feed Roller	24.58.103
630654002	Needle Gauge	24.09.701
630842000	Power Feed Shaft	24.09.601
632276000	Power Feed Contact – Current Supply Upper/Lower (14 x 14)	23.06.510
632271000	Nozzle	24.64.003
632272000	Nozzle Holder	24.64.100
632904000	Power Feed Contact – Current Supply Upper/Lower (4 x 10)	23.06.512, M48B-632904000
632922000	Guide Roller	24.09.600, M48B-632922000
632986000	Wire Guide Upper/Lower .20mm	24.09.570
632987000	Wire Guide Upper/Lower .25mm	24.09.575
632988000	Wire Guide Upper/Lower .30mm	24.09.580
632989000	Wire Guide Upper .20mm	24.09.120
632990000	Wire Guide Upper .25mm	24.09.125
632991000	Wire Guide Upper .30mm	24.09.130
632992000	Wire Guide Lower .20mm	24.09.220
632993000	Wire Guide Lower .25mm	24.09.225
632994000	Wire Guide Lower .30mm	24.09.230
632284000	Lower Isolator Plate	
632269000	Guide Pulley	
533532001	Bearing	M41B-533532001
616942001	Cutting Tip	M48B-616942001
634231000	Cutting Tip	24.58.002
632902000	Upper Nozzle (Square)	24.64.001, M48B-632902000
632920000	Lower Nozzle Standard	M48B-632920000
634339000	Door Hinge	M48B-634339000
** Items not listed – Please contact us for a quote. **		