

Below is a list of common parts and consumables for Sodick.

EDM Tech Center stocks a large selection of parts and supplies for all brands of EDM Machines.

Please contact us directly with questions and pricing needs.

Item #	Description	Alternate Item #
2020135	Bearing (2020172)	
2020913	Bearing (K1C-5) ..R-Axis	
2020920	Bearing Set (2 Pcs) (K1C-50)..R-Axis	
2040056	Conveyor Belt L=1830mm	23.07.562
2040059	Conveyor Belt L=2020mm	23.07.567
2040610	Conveyor Belt L=3895mm	23.07.593
2040611	Conveyor Belt L=3970mm	23.07.594
2061011	Plastic Pump Cover	
2070122	O-Ring (P6)	
2070132	G Seal	
2070254	Backup Ring	24.57.002
2070608	Teflon Seal K1C	24.57.401
2081288	Filter Bucket K1C	
2081289	Filter Cover K1C	
2081589	Piston Packing	
2081590	Valve Set	
2081591	Inlet Valve Kit	
3050125	Conveyer Belt L=1590mm	23.07.581
3050126	Conveyer Belt L=1665mm	23.07.582
3050127	Conveyer Belt L=1915mm	23.07.586
3050128	Conveyer Belt L=2010mm	23.07.587
3050131	Pulley	24.57.201
3050548	Pulley B Cap	
3050559	Packing B	
3050764	Set Ring	
3051507	Aspirator Nozzle A	
3051799	Pulley B (3050549)	S5032
3051800	Bearing Holder B (3050545)	
3052001	Pulley Shaft (3050544)	
3052461	Pulley B Unit (Shaft) w/Out Pulley	
3052981	Pipe Connector	
3052991	Feed Roller (B) - Ceramic	
3052992	Feed Roller (C) - Ceramic	
3053081	Aspirator Nozzle B	
3053836	Pipe	
3054678	Tension Roller	24.57.203
3055057	Wire Ejection Pipe	
3080047	Split Guide Upper .0083" (.21mm) Sapphire Material	24.01.407, S101
3080053	Split Guide .0063" (1.6mm) Sapphire Material	24.01.405, S101
3080069	Guide D 86-1/2 E/AW/A-AWT..Split Guide	S107
3080220	Sapphire Pre-Guide .0087 (0.22mm)	24.01.610, S104
3080224	Sapphire Pre-Guide .0106 (0.27mm)	24.01.613, S104
3080226	Sapphire Pre-Guide .0126 (0.32mm)	24.01.615, S104
3080375	AWT Pipe 85 285mm (2.0 - 1.0mm) Standard	24.57.501, S600

Item #	Description	Alternate Item #
3080629	Split Guide Upper .0102" (.26mm)..Sapphire Material	24.01.409, S101
3080655	Flush Cup Upper	
3080696	Belt Spring (85-AWT)	S703
3080711	AWT Slide Belt L=13"	24.13.100
3080972	Bottom Contact; Conductivity Piece..(Replaced 3085936)	23.06.645, S010
3080990	Round Diamond Guide .0102" (.26mm)	24.01.209, S103
3080991	Round Diamond Guide .0122" (.31mm)	24.01.211, S103
3080999	Round Diamond Guide .0063" (.16mm)	24.01.205, S103
3081000	Round Diamond Guide .0083" (.21mm)	24.01.207, S103
3081016	Round Diamond Guide .0067" (.17mm)	24.01.206, S103
3081017	Round Diamond Guide .0106" (.27mm)	24.01.210, S103
3081018	Round Diamond Guide .0126" (.32mm)	24.01.212, S103
3081032	Nozzle Guide (87-3)	S407
3081038	Guide Removal Tool	
3081420	.006 Lower Diamond Wire/Round Guide	
3081421	.008 Lower Diamond Wire/Round Guide	
3081482	.008 Upper Sapphire Split Guide	
3081604	Nozzle "C" Upper 6.0mm	24.66.003, S207
3081606	High Taper 10mm Upper	24.66.004, S207
3081674	Standard Water Nozzle Upper / Lower 6.0mm	24.66.001, S209
3081679	Nozzle AS 6mm, Taper 13mm	24.66.011
3081706	Slide Belt AWT	24.13.101
3081934	Split Guide Upper .0122 (.31mm) Sapphire Material	24.01.411
3082207	Water Nozzle 4.0mm	
3082269	Guide C1 (AWT) (90-1 Type) (2.05mm)..	24.01.420, S108
3082526	Nozzle Guide (Bottom) (90-1)	24.66.012
3082830	Nozzle L2 (87-3) L-Style (4 Holes-2mm)..Top/Bottom Nozzle	24.66.008
3082998	Water Nozzle G4 Upper 4mm	S207
3083863	.006 Upper Sapphire Split Guide	
3083330	Diamond Split Guide .26mm	24.01.676
3083331	Diamond Split Guide .31mm	24.01.679
3084628	AWT Cutter (Set of 2)	
3085966	AWT Pipe (2.0 - 1.0) L=275mm..97-AWT Type/AQ Silver	24.57.503, S603
3085967	AWT Pipe (2.0 - 0.7mm) Fine Wire	24.57.502, S603-1
3086221	Spring Ring	24.57.001, S406-1
3086386	Lower Nozzle 6.0mm	24.66.025, S209
3086928	Guide C2	24.57.006
3087331	Lower Diamond .0087	
3087333	Lower Diamond .0106	
3087334	Lower Diamond .0126	
3087703	Diamond Split Guide .305mm	24.01.678
3091133	Injection Pipe L=38mm	
3091162	Wire Brush L-Cut Choppers	24.57.005
3501035	Insulation Bushing A ..(K1C-10A-431) for M4	
3505020	Seal Pipe (6x3.5x30L)..(SUS) K1CN#1165-1214	
3540499	Sponge Filter Set K1CS (5 pcs)	24.57.300
3542492	Filter Press Plate K1C	
3560126	Collet .7mm	
3561670	TS Guide 0.72mm	
3561932	TS Guide 0.22mm	
3562018	TS Guide Set 0.52mm..(TS Guide, Collet, Pipe Seal, Rubber Seals)	
3562021	TS Guide Set 0.82mm..(TS Guide, Collet, Pipe Seal, Rubber Seals)	
3562043	TS Guide Set 3.02mm .(TS Guide, Collet, Pipe Seal, Rubber Seals)	
3601119	O-Ring Press Plate..(MF400513B) K1CS-5	
3601244	Seal Ring	
	** Items not listed – Please contact us for a quote. **	0611