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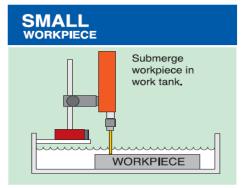
#### **Features:**

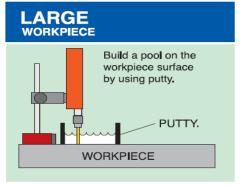
- Light, small, portable, and compact design allows the TR100 tap remover to be moved and used anywhere in the shop.
- High speed and efficiency at a low cost.
- Simple set up and operation allows easy removal of taps anywhere.
- Power source choices: 100V/110V/120V/200V/230V/240V, 1PHASE, 50HZ/60HZ
- ❖ Dielectric: Machine uses ordinary tap water as dielectric liquid.
- Electrodes: Uses any brass rod or tube as an electrode.
- Small size and magnetic base allow machining even on large work pieces.
- \* Removes taps with no damage or stress to the work piece.
- Additional applications include start holes for wire EDM, and cutting tungsten carbide or any other conductive material.

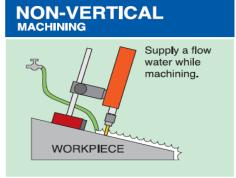
# **Machining Functions:**

- Auto Feed
- Depth setting (stops at a specific depth)
- **❖** Selectable arcing timer
- Auto retract
- Swiveling work head
- Alarm messages: depth arrival, arcing, over-temp.

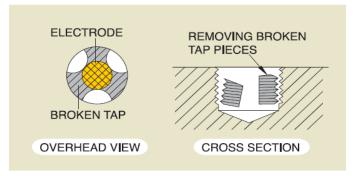
#### ■ MACHINING APPLICATIONS:



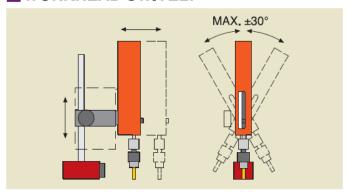




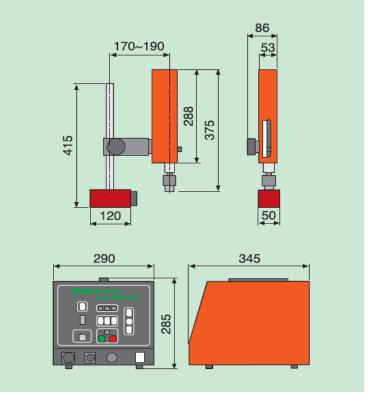
#### HOW TO REMOVE BROKEN TAP:



## WORKHEAD SWIVEL:



#### DIMENSIONS:



### **Included Equipment:**

- 1. Generator
- 2. Machine Unit
- 3. Chemical Clay
- 4. Chuck Handle
- 5. Brass Electrodes
  - 1.5mm x 4PCS
  - 2.0mm x 2PCS 0
  - 2.5mm x 2PCS 0
  - 3.0mm x 2PCS

  - 4.0mm x 1PC 0
  - o 5.0mm x 1PC
  - 6.0mm x 1PC

# SPECIFICATIONS:

#### **GENERATOR:**

Weight: 17Kgs

Dimensions: 290X345X285 mm

#### MACHINE UNIT:

Weight: 6Kgs with magnetic stand

Dimensions: 53X70X375 mm

Electrode Holder: Max. Ø6.5 mm

\* All specifications & design are subject to change without notices.

